



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D5208-041
Job Sheet 168445-A



Part No: D5208-041

Job Qty: 6 ea

Part Name: Blanking Plate Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: High

Job Created: 11/14/17

Job Tracking No:

Due Date: 12/6/17

Created By: Linda Lacelle

Type: SOLD

Description:

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	6 Ea		12/5/17	0.00	0.00	Start Up Stores/Pkg-1		
110	Packaging	6 pcs		12/5/17	0.00	0.00	Packaging1		
120	Small Fab	6 pcs		12/6/17	0.00	0.47	Small Fab		
130	QC	6 pcs		12/6/17	0.00	0.00	QC5		
140	Packaging	6 pcs		12/6/17	0.00	0.00	Packaging3		
150	QC21-SA	6 Ea		12/6/17	0.00	0.00	QC21		21 DEC 07 2017 8-19

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation F166287 7x SO18013 bx F166293 5x	D5208-1 F165598 5x	12	27	0	0
	D5208-3 F165598 5x	12	19	0	0
	FM5001-050 FM136684	6	206	0	0
	LN9038-0526 FM137924	6	31	0	0
	MS20427M3-3 FM134738	12	1,312	0	0
	MS20615-3M3 F124859-40	12	2,068	0	0
	NAS1149C0332R M136444-296	6	2,438	0	0

Part Specifications

Specifications could not be found.

Plex 12/6/17 9:30 AM dart.leroux.jason

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE



QA Closed: _____

Work Order _____

Part No _____

NCR No _____

Date : _____



Blanking Plate Assembly

PART NO: D5208-041

Revision:

Operation:

Change No:

Start up Operation

Mfg Date: 12/06/17

Job No: 168445-A

Dart Aerospace Ltd.

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Hawkesbury, ON K64 1K7
CANADA
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www.dartaerospace.com

Work Order update only ☐

INST DEPARTMENT/PROCESS

tube	☐	Water Jet	☐	Engineering	☐
Il Fab	☐	Prod. Eng. Coord.	☐	Quality	☐
shing	☐	Rec/Store/Packaging	☐	Other	☐
osite	☐	Supplier	☐		

MRB (QS1042) Approval

Position

Completed By

Lead hand / Supervisor
Approval VerificationQC / QA Coordinator
Approval

Root Cause

Environment	☐	No Re-verification	☐
Design	☐	Operator	☐
Doc/Data	☐	Offset/Setup	☐
Equip/Tooling	☐	Supplier	☐
Handling/Pre	☐	Training	☐
Material	☐	Use for Testing	☐
Internal Transport	☐	Poor Information	☐
Tribal Knowledge	☐	Rushing	☐
LOA	☐	Product Improvement	☐
Substation	☐	Process Improvement	☐
Past Expiry Date	☐	Manufacturing Process	☐
Misidentified	☐	Past Due	☐

Pressure/Forced	☐
Bending	☐
Centre Not Concentric	☐
Cracks	☐
Crimp/Kink/Ripple/Wave	☐
Cuffs	☐
Crushing	☐
Heat Treat	☐
Wave/Twist in Tube	☐
Marks/Chatter	☐

FAULT CATEGORY

Temperature/Cure	☐
Set-up	☐
BOM/Route	☐
Broken/Damage/Defect	☐
Inspection Incomplete/Unqualified	☐
Contamination	☐
Countersink	☐
Cut Too Short	☐
Instructions Incomplete/Unclear	☐
Drill Holes	☐

Power Loss/Surge	☐
Folio/Program	☐
Grain	☐
Weld	☐
Wrong Stock Pulled	☐
Out of Sequence	☐
Off-set	☐
Mislabeled	☐
Fit/Function	☐
Misaligned/off center	☐

Positioned Wrong	☐
Outside Dimensions	☐
Over/Under tolerance	☐
Part Incorrect	☐
Part Lost/Missing	☐
Part Moved	☐
Drawing	☐
Finish	☐
Misread	☐
Turning Sequence	☐

OTHER :